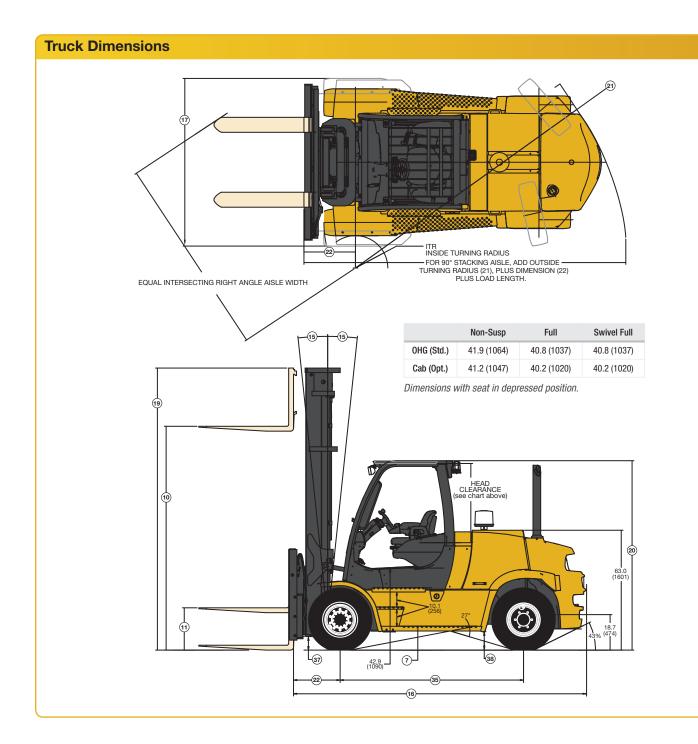


# VX Series Diesel Forklift Trucks

# 17,000 / 17,500 / 19,000 lbs.

- Low cost of operation is derived from increased uptime, low maintenance and high productivity
- Designed for dependability in the most rigorous applications
- For use in high speed, high load, short shuttle applications
- Industry leading ergonomic features





# **Engine Specifications (High Output)**

# Kubota 3.8L High Output Tier 4 Turbo **Diesel Engine**

Cylinders	-4
Displacement	230 cu.in./3.8 liter
Torque	373 lb.ft. @ 1600 RPM
Horsepower	110 hp @ 2400 RPM
Air Filtration	Two Stage, Dry Type
Emission Control	DPF/SCR Control

# Engine Specifications (DOC - Diesel Oxidation Catalyst)

# Kubota 3.8L DOC Tier 4 Final Turbo **Diesel Engine**

Cylinders	I-4
Displacement	230 cu.in./3.8 liter
Torque	227 (309) lb.ft. @ 1400 RPM
Horsepower	74 hp @ 2200 RPM
Air Filtration	Two Stage, Dry Type
Emission Control	DOC Control

	Ger	neral Specifications GP170VX - Diese	I. LPG				
	1	Manufacturer	.,	Ya	e®		
	2	Model designation		GP170VX			
	2a	Powertrain – engine transmission		Kubota 3.8L DOC Techtronix 332	Kubota 3.8L High Output Techtronix 332		
	3	Load capacity	lbs (kg)	17,000 (8,000)			
	4	Load center	in (mm)	24 (600)			
GENERAL	5	Drive power type: gas, diesel, LPG	, , , , , , , , , , , , , , , , , , ,	Diesel			
BUI	6	Operation		Seated Rider			
Ŭ	7	Step height (from ground to running board)	in (mm)	12.6 (321)			
	7a	Step height (between intermediate steps	in (mm)	10.1			
		between running board and floor)	in (mm)		. ,		
	8	Tires		Pneu			
	9	Number of wheels, front/rear (X = driven)		4X			
	10	Lift height, w/LBR (TOF) (rounded down)	in (mm)	219 (			
	11	Standard free lift height (rounded down)	in (mm)	4 (1	,		
	12 12b	Fork carriage width – standard carriage	in (mm)	80 <sup>3</sup> (2030 <sup>3</sup> ) 2 6 (65)			
	12b	Fork spacing - std. carriage - min. inside to inside edge	in (mm)	2.6 (65) 7.9 X 2.5 X 47.2 (200 X 65 X 1200)			
	13 13a	Fork dimensions Fork carriage to DIN 15173. Class, A/B	in (mm) class	1.9 × 2.5 × 47.2 (			
	13a	Fork spacing - std. carriage - max. outside to outside edge	in (mm)	78.3 (			
	15	Mast tilt, forward / back	degrees	5/			
	16	Overall length (length to face of forks)	in (mm)				
	17	Overall width	in (mm)	88 (2	•		
	18	Height of standard mast, lowered (rounded up)	in (mm)	156 (5			
DIMENSIONS	19	Height of mast, extended w/o load backrest (rounded up)	in (mm)	266 (			
ENSI	19a	Height of mast, extended w/load backrest (rounded up)	in (mm)	270 (			
DIM	20	Height to top of standard overhead guard (rounded up)	in (mm)	100 (			
	20a	Height to top of cab (rounded up)	in (mm)	101 (	· ·		
	20b	Towing coupling height	in (mm)	18.7	(476)		
	21	Outer turning radius	in (mm)	145 (	3673)		
	21a	Inner turning radius	in (mm)	14.3	(362)		
	22	Load distance (load face-center of wheel to face	in (mm)	23.6 (	599 5)		
		of forks- front overhang) 2-stage	,	20.0 (	555.57		
	22a	Load distance (load face-center of wheel to face of forks– front overhang) 3-stage	in (mm)	25.6 (650.5)			
	22b	Right angle stack (add length of load)	in (mm)	168 (4273)			
	23	Right angle stack with pallets 42in wide x 48in long	in (mm)	216 (	•		
	24	90° intersecting aisle (with pallet W=42in, L=48in)	in (mm)	120 (	· ·		
-	25a	Travel speed fwd, RL/NL	mph (km/hr)	12.0/13.1 (19.3/21.1)	13.4/14.5 (21.5/23.3)		
	25b	Travel speed rev, RL/NL	mph (km/hr)	11.9/12.8 (19.1/20.5)	10.7/11.6 (17.2/18.6)		
	26	Lifting speed, standard 2-stage LFL RL/NL	ft/min (m/sec)	67/67 (.34/.34)	89/89 (.45/.34)		
	26a	Lifting speed, optional 3-stage FFL RL/NL	ft/min (m/sec)	64/67 (.33/.34)	87/89 (.44/.34)		
빙	27	Lowering speed, standard 2-stage LFL RL/NL	ft/min (m/sec)	81/73 (0.	.41/0.37)		
PERFORMANCE	27a	Lowering speed, optional 3-stage FFL RL/NL	ft/min (m/sec)	77/65 (0.	.39/0.33)		
FOF	28	Drawbar pull @ maximum RL/NL	lbs (kg)	12000/7213 (5443/3272)	12000/7213 (5443/3272)		
E	28a	Drawbar pull @ 1 mph RL/NL	lbs (kg)	11445/7213 (5192/3272)	12000/7213 (5443/3272)		
	28b	Drawbar pull @ 3 mph RL/NL	lbs (kg)	4444/7213 (2016/3272)	8034/7213 (3644/3272)		
	29	Maximum gradeability RL/NL	%	29/29	29/29		
		Gradeability @ 1 mph RL/NL	%	27/29	29/29		
<u> </u>		Gradeability @ 3 mph RL/NL	%	11/29	19/29		
ı بر	31	Weight, standard truck NL	lbs (kg)	24824 (11260) 12022/12800 (5453/5806)			
Υ.		Axle loading, static front/rear RL	lbs (kg)		. ,		
-	32b	Axle loading, static front/rear RL	lbs (kg)	37509/4314 8 25 X 1/			
	33 34	Tire size – front Tire size – rear		8.25 X 1 8.25 X 1			
IRES	34 35	Vheelbase	in (mm)	8.25 X 13 96.5 (			
<u>8</u> П	37	Ground clearance under mast, laden	in (mm)	6.8 (			
WHEELS & TIRES	37	Ground clearance at center of wheelbase	in (mm)	0.0 ( 10.0			
WHE	39	Brakes service – method of control/operation		Hydrau			
	40	Brakes park – method of control/operation		Mechanie			
	41	Battery type		Maintena			
	41	Battery volts/cold cranking amps		12V / 1			
	43	Engine manufacturer/type		Kubota 3.8L DOC	Kubota 3.8L High Output		
	44	Engine power @ governed speed	hp (kw)	74 (55) @ 2200RPM	110 (82) @ 2400RPM		
INC	45	Torque @ rated RPM	ft. lbs (N-m)	227 (309) @ 1400RPM 373 (275) @ 1600 RPf			
EBL	46	Number of cylinders/displacement	No./cc (ci)	I-4/3769 (230)			
TRANS. & POWER UNIT	47	Gear change type		Electronically Con	. ,		
8	47a	Transmission: number of speeds forward/reverse		3F/			
RAN	48	Fuel tank – capacity	gal (liters)	19.8			
F	49	Working pressure for attachments	psi (bar)	2250			
L	50	Oil flow for attachments	gal/min (l/min)				
				Pin			
	51	Towing coupling type Hydraulic tank – capacity (drain & refill)		P	in		

Other tire options are available. Backtilt limited to 6 degrees with some mast options. Carriage is 80" wide, load backrest is 82" wide. 

	Ger	neral Specifications GP175VX - Diese	I, LPG				
	1	Manufacturer		Ya	ale®		
	2	Model designation		GP175VX			
	2a	Powertrain – engine transmission		Kubota 3.8L DOC Techtronix 332 Kubota 3.8L High Output Te			
	3	Load capacity	lbs (kg)		(8,000)		
	4	Load center	in (mm)	36 (900)			
RAL	5	Drive power type: gas, diesel, LPG		Diesel			
GENERAL	6	Operation		Seated Rider			
9	7	Step height (from ground to running board)	in (mm)	12.6 (321)			
		Step height (between intermediate steps					
	7a	between running board and floor)	in (mm)	10.1	(256)		
	8	Tires		Pnei	Imatic		
	9	Number of wheels, front/rear (X = driven)			(/2 <sup>1</sup>		
_	10	Lift height, w/LBR (TOF) (rounded down)	in (mm)		(5565)		
	11	Standard free lift height (rounded down)	in (mm)		105)		
	12	Fork carriage width – standard carriage	in (mm)	80 <sup>3</sup> (2030 <sup>3</sup> )			
	12b	Fork spacing - std. carriage - min. inside to inside edge	in (mm)	2.6 (65)			
	13	Fork dimensions		2.0 (65) 7.9 X 2.5 X 47.2 (200 X 65 X 1200)			
			in (mm)				
	13a	Fork carriage to DIN 15173. Class, A/B	class		(A)		
	14	Fork spacing - std. carriage - max. outside to outside edge	in (mm)		(1990)		
	15	Mast tilt, forward / back	degrees		/ 9 <sup>2</sup>		
	16	Overall length (length to face of forks)	in (mm)		(4038)		
	17	Overall width	in (mm)		2239)		
NS	18	Height of standard mast, lowered (rounded up)	in (mm)		(3962)		
DIMENSIONS	19	Height of mast, extended w/o load backrest (rounded up)	in (mm)	266	(6739)		
MEN	19a	Height of mast, extended w/load backrest (rounded up)	in (mm)	270	(6847)		
B	20	Height to top of standard overhead guard (rounded up)	in (mm)	100	(2531)		
	20a	Height to top of cab (rounded up)	in (mm)	101	(2549)		
	20b	Towing coupling height	in (mm)	18.7	(476)		
	21	Outer turning radius	in (mm)	149	(3794)		
	21a	Inner turning radius	in (mm)	14.3	(362)		
	22	Load distance (load face-center of wheel to face	in (mm)	23.6	(599.5)		
	22	of forks- front overhang) 2-stage		23.0	(333.3)		
	22a	Load distance (load face-center of wheel to face	in (mm)	25.6 (650.5)			
		of forks- front overhang) 3-stage					
	22b	Right angle stack (add length of load)	in (mm)				
	23	Right angle stack with pallets 42in wide x 48in long	in (mm)		(5613)		
	24	90° intersecting aisle (with pallet W=42in, L=48in)	in (mm)	123 (	(3126)		
		Travel speed fwd, RL/NL	mph (km/hr)	11.9/13.1 (19.1/21.0)	13.3/14.4 (21.5/23.2)		
	25b	Travel speed rev, RL/NL	mph (km/hr)	11.8/12.7 (19.0/20.5)	10.6/11.5 (17.1/18.6)		
	26	Lifting speed, standard 2-stage LFL RL/NL	ft/min (m/sec)	64/67 (.32/.34)	86/89 (.44/.34)		
	26a	Lifting speed, optional 3-stage FFL RL/NL	ft/min (m/sec)	61/67 (.31/.34) 84/89 (.43/.34)			
NCE	27	Lowering speed, standard 2-stage LFL RL/NL	ft/min (m/sec)	81/73 (0.41/0.37)			
PERFORMANCE	27a	Lowering speed, optional 3-stage FFL RL/NL	ft/min (m/sec)	77/65 (0	0.39/0.33)		
Ę	28	Drawbar pull @ maximum RL/NL	lbs (kg)	12000/7213 (5443/3272)	12000/7213 (5443/3272)		
E	28a	Drawbar pull @ 1 mph RL/NL	lbs (kg)	11401/7213 (5171/3272)	12000/7213 (5443/3272)		
	28b	Drawbar pull @ 3 mph RL/NL	lbs (kg)	4399/7213 (1996/3272)	7989/7213 (3624/3272)		
	29	Maximum gradeability RL/NL	%	27/29	27/29		
	29a	Gradeability @ 1 mph RL/NL	%	26/29	27/29		
		Gradeability @ 3 mph RL/NL	%	29/29	18/29		
	31	Weight, standard truck NL	lbs (kg)		(12148)		
ΜŢ.		Axle loading, static front/rear NL	lbs (kg)		5 (5156/6992)		
_	32b	Axle loading, static front/rear RL	lbs (kg)		(18043/2042)		
	33	Tire size – front		8.25 X 15 -14PR <sup>1</sup>			
s	34	Tire size – rear			5 -14PR <sup>1</sup>		
WHEELS & TIRES	35	Wheelbase	in (mm)				
3 & J	37	Ground clearance under mast, laden	in (mm)	96.5 (2450) 6.8 (173)			
ELS	38	Ground clearance at center of wheelbase	in (mm)	6.8 (173) 10.0 (253)			
WHE	39						
		Brakes service – method of control/operation			Ilic/Foot		
-	40	Brakes park – method of control/operation		Mechanical/Hand			
	41	Battery type			ance Free		
	42	Battery volts/cold cranking amps			010 X 2		
	43	Engine manufacturer/type		Kubota 3.8L DOC	Kubota 3.8L High Output		
⊨	44	Engine power @ governed speed	hp (kw)	74 (55) @ 2200RPM	110 (82) @ 2400RPM		
3 UN	45	Torque @ rated RPM	ft. lbs (N-m)	227 (309) @ 1400RPM 373 (275) @ 1600 RPM			
WEF	46	Number of cylinders/displacement	No./cc (ci)		69 (230)		
TRANS. & POWER UNIT	47	Gear change type		Electronically Controlled Powershift			
S. &	47a	Transmission: number of speeds forward/reverse		3F	/ 2R		
RAN	48	Fuel tank – capacity	gal (liters)	19.8	(74.8)		
F	49	Working pressure for attachments	psi (bar)	2250	) (155)		
	50	Oil flow for attachments	gal/min (l/min)	24 (93)			
				Pin			
	51	Towing coupling type		Г	111		

Other tire options are available.
Backtilt limited to 6 degrees with some mast options.
Carriage is 80" wide, load backrest is 82" wide.

	Ger	neral Specifications GP190VX - Diese					
		•	,				
	1	Manufacturer	Yale' GP190				
	2	Model designation			Kubota 3.8L High Output Techtronix 332		
	2a	Powertrain – engine transmission	lla a (l. a)	0,1			
	3	Load capacity	lbs (kg)	19,000 (9,000)			
μ	4	Load center	in (mm)	24 (600) Diesel			
GENERAL	5	Drive power type: gas, diesel, LPG					
9	6	Operation	· / >	Seated Rider 12.6 (321)			
	7	Step height (from ground to running board)	in (mm)	12.6	(321)		
	7a	Step height (between intermediate steps between running board and floor)	in (mm)	10.1	(256)		
	8	Tires		Pneu	matic		
	9	Number of wheels, front/rear (X = driven)		4X			
	10	Lift height, w/LBR (TOF) (rounded down)	in (mm)	219 (5			
	11	Standard free lift height (rounded down)	in (mm)	4 (1			
	12	Fork carriage width – standard carriage	in (mm)		*		
	12b	Fork spacing - std. carriage - min. inside to inside edge	in (mm)	80 <sup>3</sup> (2030 <sup>3</sup> ) 2.6 (65)			
	13	Fork dimensions	in (mm)	7.9 X 2.5 X 47.2 (200 X 65 X 1200)			
	13a		class	1.5 X 2.5 X 47.2 (			
		Fork carriage to DIN 15173. Class, A/B		78.3 (			
	14	Fork spacing - std. carriage - max. outside to outside edge	in (mm)	/ 0.3 (	,		
	15	Mast tilt, forward / back	degrees				
	16	Overall length (length to face of forks)	in (mm)	156 (	,		
	17	Overall width	in (mm)	88 (2	,		
NS	18	Height of standard mast, lowered (rounded up)	in (mm)	156 (			
DIMENSIONS	19	Height of mast, extended w/o load backrest (rounded up)	in (mm)	266 (0			
ME	19a	Height of mast, extended w/load backrest (rounded up)	in (mm)	270 (			
ā	20	Height to top of standard overhead guard (rounded up)	in (mm)	100 (2			
	20a	Height to top of cab (rounded up)	in (mm)	101 (2			
	20b	Towing coupling height	in (mm)	18.7			
	21	Outer turning radius	in (mm)	147 (			
	21a	Inner turning radius	in (mm)	14.3	(362)		
	22	Load distance (load face-center of wheel to face	in (mm)	23.6 (	599.5)		
		of forks- front overhang) 2-stage Load distance (load face-center of wheel to face					
	22a	of forks- front overhang) 3-stage	in (mm)	25.6 (650.5)			
	22b	Right angle stack (add length of load)	in (mm)	170 (4323)			
	23	Right angle stack with pallets 42in wide x 48in long	in (mm)	218 (			
	24	90° intersecting aisle (with pallet W=42in, L=48in)	in (mm)	121 (			
	25a	Travel speed fwd, RL/NL	mph (km/hr)	11.9/13.0 (19.2/21.0)	13.4/14.4 (21.5/23.2)		
	25b	Travel speed rev, RL/NL	mph (km/hr)	11.8/12.7 (19.1/20.5)	10.7/11.5 (17.2/18.5)		
	26	Lifting speed, standard 2-stage LFL RL/NL	ft/min (m/sec)	54/67 (.27/.34)	78/89 (.40/.34)		
	26a	Lifting speed, optional 3-stage FFL RL/NL	ft/min (m/sec)	50/67 (.26/.34)	75/89 (.38/.34)		
벙	27	Lowering speed, standard 2-stage LFL RL/NL	ft/min (m/sec)	81/73 (0.	( /		
PERFORMANCE	27a	Lowering speed, optional 3-stage FFL RL/NL	ft/min (m/sec)	77/65 (0.			
ORM	28	Drawbar pull @ maximum RL/NL	lbs (kg)	12000/7213 (5443/3272)	12000/7213 (5443/3272)		
ERF		Drawbar pull @ 1 mph RL/NL	lbs (kg)	11433/7213 (5186/3272)	12000/7213 (5443/3272)		
1		Drawbar pull @ 3 mph RL/NL	lbs (kg)	4431/7213 (2010/3272)	8021/7213 (3638/3272)		
	29	Maximum gradeability RL/NL	%	27/29	27/29		
		Gradeability @ 1 mph RL/NL	%	25/29	27/29		
	29b	Gradeability @ 3 mph RL/NL	%	10/29	18/29		
	31	Weight, standard truck NL	lbs (kg)	25857 (			
ΜT.		Axle loading, static front/rear NL	lbs (kg)	11693/14162			
>	32b	Axle loading, static front/rear RL	lbs (kg)				
	33	Tire size – front		40179/4678 (18225/2122) 8.25 X 15 -14PR'			
s	34	Tire size – rear		8.25 X 1			
<b>JIRE</b>	35	Wheelbase	in (mm)	96.5 (			
WHEELS & TIRES	37	Ground clearance under mast, laden	in (mm)				
ELS	38	Ground clearance at center of wheelbase	, , , , , , , , , , , , , , , , , , , ,		6.8 (173) 10.0 (253)		
WHI	39	Brakes service – method of control/operation		Hydrau			
	40	Brakes park – method of control/operation		Mechanie			
	40			Maintena			
	41	Battery type Battery volts/cold cranking amps		12V / 10			
	42	Engine manufacturer/type		Kubota 3.8L DOC	Kubota 3.8L High Output		
	43	Engine power @ governed speed	hp (kw)	74 (55) @ 2200RPM	110 (82) @ 2400RPM		
ħ			,	. ,	. ,		
BU	45	Torque @ rated RPM	ft. lbs (N-m)	227 (309) @ 1400RPM 373 (275) @ 1600 RPM I-4/3769 (230)			
TRANS. & POWER UNIT	46	Number of cylinders/displacement	No./cc (ci)				
& P(	47	Gear change type		Electronically Con			
NS.	47a	Transmission: number of speeds forward/reverse	and (literar)	37/			
TRA	48	Fuel tank – capacity	gal (liters)	19.8 (			
	49	Working pressure for attachments	psi (bar)	2250	. ,		
	50	Oil flow for attachments	gal/min (l/min)	24 (	•		
	51	Towing coupling type	a = 1 / 1:4 > >	Pin 18.7 (70.0)			
<b>C</b>	52	Hydraulic tank – capacity (drain & refill)	gal (liters)	18.7 (70.9)			

Other tire options are available. Backtilt limited to 6 degrees with some mast options. Carriage is 80" wide, load backrest is 82" wide. 

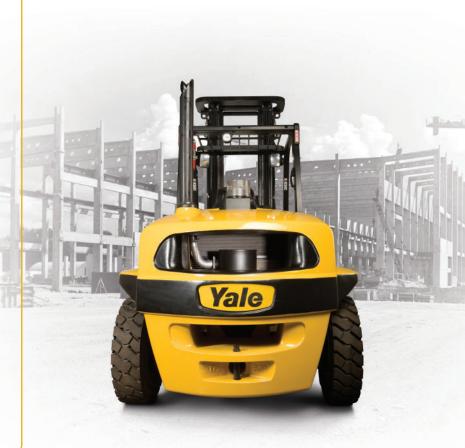
Maximum Fork	Overall	Overall Exte	nded Height	Free-Lift (TOF)		Approx. Total Wt. of Std. Equipped Truck		
Height (TOF)	Lowered Height	w/ Load Backrest w/o Load Backrest		. ,		GP170VX with NL	GP175VX with NL	GP190VX with NL
in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	lbs (kg)	lbs (kg)	lbs (kg)
			2-St	age Limited Free-	Lift (LFL) Mast			
140 (3565)	117 (2962)	191 (4850)	186 (4725)	4 (105)	4 (105)	23361 (11050)	26592 (12062)	25395 (11519)
179 (4565)	137 (3462)	231 (5850)	226 (5725)	4 (105)	4 (105)	24590 (11154)	26821 (12166)	25624 (11623)
219 (5565)	156 (3962)	270 (6850)	265 (6725)	4 (105)	4 (105)	24822 (11259)	27053 (12271)	25856 (11728)
			3-	Stage Full Free-Li	ft (FFL) Mast			
181 (4615)	107 (2702)	240 (6077)	235 (5952)	56 (1440)	61 (1565)	25216 (11438)	27447 (12450)	26250 (11907)
234 (5965)	125 (3152)	293 (7427)	288 (7302)	74 (1890)	79 (2015)	25527 (11579)	27758 (12591)	26561 (12048)
			Heavy Dut	y 2-Stage Limited	Free-Lift (LFL) Ma	ast		
179 (4565)	137 (3462)	231 (5850)	226 (5725)	4 (105)	4 (105)	24943 (11314)	27174 (12326)	25977 (11783)
219 (5565)	156 (3962)	270 (6850)	265(6725)	4 (105)	4 (105)	25344 (11496)	27575 (12508)	26378 (11965)
Heavy Duty 3-Stage Full Free-Lift (FFL) Mast								
258 (6565)	133 (3362)	317 (8037)	312 (7912)	82 (2090)	87 (2215)	26052 (11817)	33711 (15291)	27086 (12286)

RL = Rated Load NL = No Load

Note: GP170-190VX use standard 8.25 x 15 x 14 PR pneumatic drive tires @ 82.0 inch (2082 mm) overall width.

# **Options**

- Powertrain protection system with engine shutdown
- Premium monitoring package
- Integral sideshifter, and integral sideshifting fork positioner
- Accumulator
- Keyless start (with auxiliary key switch)
- LED brake and back-up lights
- Headlights and rear drive lights with halogen bulbs
- Headlights and rear drive lights with LED bulbs
- Traction speed limiter
- Return-to-set tilt
- Integral operator's cab
- Rear drive handle with horn button
- Swivel full-suspension vinyl and cloth seats
- High-visibility non-cinch seat belt with or without interlock
- Foot Directional Control pedal
- Impact monitor
- Operator password
- Alarm-reverse actuated 82-102 Db(A) self-adjusting
- LED amber strobe light keyswitch activated
- Solid and radial tires
- 4 function (2 aux) hydraulic control valve
- 5° forward/6° backward tilt
- UL type DS
- Fire extinguisher
- Lifting eyes
- Kubota 3.8L High Output Engine (110 HP)



# Yale® Veracitor® GP-VX Series

The Veracitor<sup>®</sup> GP170-190VX truck is designed to meet and exceed your materials handling application requirements with excellent performance and low hourly cost of operation.

# Engines

The Kubota 3.8L High Output Tier 4 Final turbo diesel engine and the standard Kubota 3.8L DOC Tier 4 Final turbo diesel engine both utilize a two piece cylinder block for outstanding durability while reducing engine noise. Cylinders are cast into the block for optimum durability and cooling efficiency. Cylinder heads feature a helical, 4-valve "Crossflow" design within each cylinder to create additional airflow into the cylinder for added power. The turbocharger is of a simple design, but uses a variable waste-gate to ensure the proper amount of boost at all engine speeds. Both engines are certified to EPA Tier 4 Final emissions standards.

# Fuel System

The Kubota 3.8L DOC Tier 4 Final turbo diesel, and the Kubota 3.8L High Output Tier 4 Final turbo diesel engine fuel systems utilize an electronically controlled, highpressure common-rail fuel system that sends five separate fuel deliveries per fuel injection power stroke for maximum power and efficiency while reducing the noise levels. The 3.8L High Output engine features a cooled exhaust to be re-burned, which helps reduce emissions. A Diesel Particulate Filter (DPF) captures particulates or "soot" and oxidizes the material to eliminate smoke from the exhaust. A separate display module is furnished to monitor and control the emissions system. The standard Kubota 3.8L DOC Tier 4 Final Turbo diesel engine features a maintenance free emissions system and requires no DPF or SCR.

# Transmissions

The standard Techtronix 332 transmission features three speeds forward and two speeds in reverse for excellent gradeability and drawbar pull while allowing top travel speeds for maximum productivity. Auto Deceleration feature is accomplished through the controlled application of the clutch packs. Controlled power reversals are managed by precisely regulating engine speed to reduce driveline stress during directional changes. Inching is controlled electronically. This transmission also features electronic shift control, smooth electronic inching, neutral start switch, and anti-restart protection. A single pedal controls both inching and braking. Optional dual inch/ brake pedals are available for operators who prefer this design. A 100 mesh suction and 10 micron return line filtration protect the transmission from abrasive contaminants.

# **Cooling System**

The cooling system employs a modular radiator system, with sections for engine coolant, transmission oil, and engine intake (charge) air. An 18" diameter blade pusher-type fan provides cooling air flow. A permanently lubricated water pump and a high capacity, cross-flow radiator ensure rapid heat dissipation. The sealed cooling system operates at a pressure of 15 psi and includes a coolant recovery tank for visual inspection of coolant level. The radiator is softmounted for excellent durability.

# **Drive Axle**

The drive axles are designed to withstand heavy loads and absorb shocks. The wheel hubs rotate on large tapered roller bearings. The drive shaft transmits rotational torque to the drive axle from the engine and transmission. Transmission torque is distributed through planetary gear reduction and an industrial hypoid ring gear and pinion assembly.

The drive axle is a "self contained" assembly that is isolated from the transmission by the drive shaft and heavy duty rubber isolators. The axle shafts utilize a "rolled fillet" root spline design for increased resistance to torsion stress. A magnetic sump plug is used to collect any metal particles that are circulating in the axle oil, preventing component wear.

### Oil-cooled wet disc brakes

Oil-cooled wet disc brakes are standard and internal to the axle for better protection against the elements. These low pedal effort brakes require no adjustments and very little maintenance, yet provide an extremely long service life.

Metered hydraulic oil pressure is used to actuate the wet disc brakes via a brake-pedal actuated modulating valve. This system yields consistent pedal travel for optimum control. Independent, hand adjustable parking brake with pushbutton release has an audible alarm to indicate when the operator has left the truck without applying the parking brake.

### Hydraulic Power Steering

Hydraulic Power Steering (hydrostatic steering) provides responsive control and eliminates mechanical linkages for reduced surface shock and simplified maintenance. The steering wheel is 12 inches in diameter with a textured surface grip and spinner knob, and requires only four turns lock-to-lock. The center mounted steer cylinder is located within the confines of the steer axle for protection.

### Steer Axle

Constructed of cast ductile iron and mounted on phenolic bushings, allows the steer axle excellent stability and axle articulation. The steer axle system features tapered spindle bearings and non-adjustable tie rod ends for durability.

### Chassis

Designed by state-of-the-art finite element methods, the chassis features inch-thick frame members and contains a rugged, unitized frame structure with a low step for simple entrance to the operator's compartment. Ergonomically designed overhead guard is bar type for excellent visibility and reduced noise. Gull wing doors on both the right and left sides provide excellent service access.

# **Operator's Compartment**

The operator compartment features Accutouch minilever, electro-hydraulic controls integrated into the operator's right-side armrest allowing superior ergonomic actuation. Automotive-style pedal arrangement with a large, single inch/brake pedal is standard. Rubber floor mat reduces noise and vibration. The floorplate can be removed without tools for excellent service access. Low step height and a convenient hand grip provide easy entry and exit to and from the truck.

### Intellix VSM

Intellix VSM acts as a master truck controller, providing extensive monitoring and control of truck functions and systems. CANbus technology reduces wiring complexity and enables comprehensive communications between truck systems. The ergonomically positioned dash display transmits continual feedback to the operator and allows for communication of service codes. Comprehensive on-board diagnostics enable quick and easy troubleshooting. The electrical system features sealed connectors and Hall Effect sensors for superior dependability.

# Hydraulic System

Incorporating a gear type pump with a cast iron body for quiet efficiency, the hydraulic system is protected from overloads by a main relief valve for the lift circuit and a secondary relief valve for tilt and auxiliary functions. Oil is double filtered through a 100 mesh suction line strainer and 10 micron return line filter. The hydraulic tank is integrated into the frame. An emergency lowering valve is provided to allow the load to be lowered in the event of power loss. O-ring face seal fittings are used in all high pressure hydraulic connections.

### Yale® Masts

Yale masts are available in Simplex LFL (Limited Free Lift) and Triplex FFL (Full Free Lift) models. The mast features pre-lubed and sealed full-radius load rollers that resist the forward, rearward and lateral forces. Side-thrust wear pads allow for periodic adjustments for lateral clearances. The rolled mast channels are made of high-strength steel to provide resistance to flaring of the channel flanges. 80" wide hook-type carriages are standard equipment, providing great visibility and handles a wide variety of forks and attachments.

The optional heavy duty mast provides a solution for users in extreme applications that require heavy attachment use or frequently moved maximum rated loads.



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